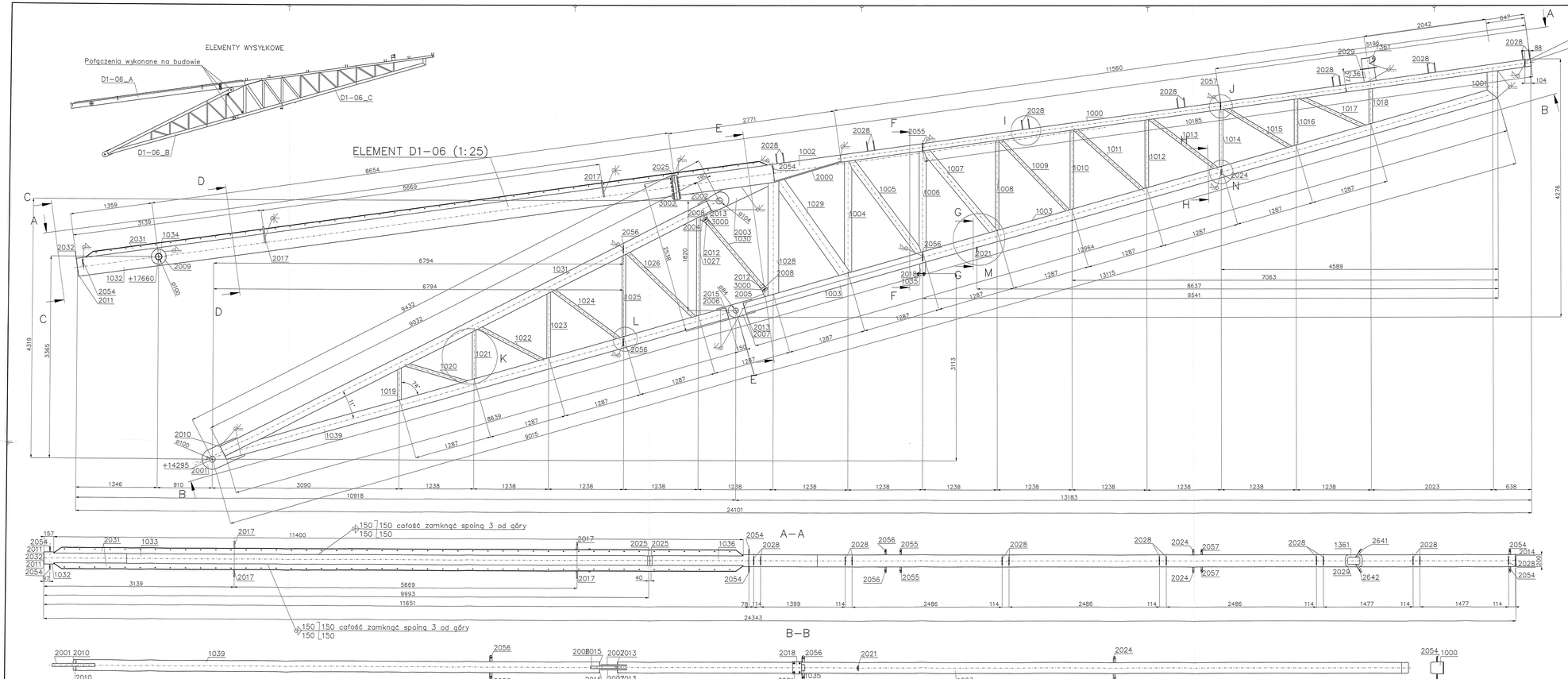


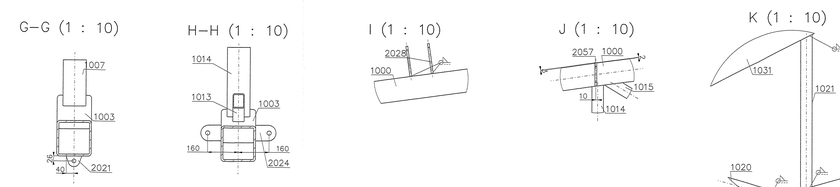


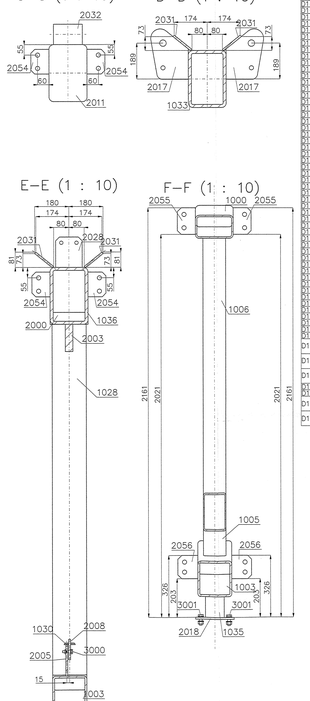


| EL | NO | OPIS | DŁUGOŚĆ | SZT | MASA/SZT | MASA | MATERIAŁ |
|---|---|---|---|---|---|---|---|
| D1–06 | | ELEMENT D1–06 | | 1 | 4596.3 | 4596.3 | |
| D1–06 | 1000 | SHS400x200x16 | 11560 | 1 | 421.4 | 421.4 | S355J2H |
| D1–06 | 1001 | SHS80x180x10 | 455 | 1 | 13.5 | 13.5 | S355J2H |
| D1–06 | 1002 | BL-180x900 | 1151 | 1 | 25.7 | 25.7 | S355J2G2 |
| D1–06 | 1003 | SHS400x200x16 | 1151 | 1 | 67.5 | 67.5 | S355J2H |
| D1–06 | 1004 | BL-200x780 | 1180 | 1 | 72.7 | 72.7 | S355J2G2 |
| D1–06 | 1005 | BL-400x796 | 1012 | 1 | 55.7 | 55.7 | S355J2G2 |
| D1–06 | 1006 | BL-150x796 | 1101 | 1 | 10.9 | 10.9 | S355J2G2 |
| D1–06 | 1007 | BL-100x160 | 182 | 1 | 1.4 | 1.4 | S355J2G2 |
| D1–06 | 1008 | BL-400x220 | 427 | 1 | 26.1 | 26.1 | S355J2G2 |
| D1–06 | 1009 | BL-200x220 | 427 | 2 | 13.1 | 26.1 | S355J2G2 |
| D1–06 | 1010 | SHS180x180x10 | 12864 | 1 | 670.1 | 670.1 | S355J2H |
| D1–06 | 1011 | SHS120x120x5 | 1846 | 1 | 10.6 | 10.6 | S355J2H |
| D1–06 | 1012 | SHS140x140x5 | 1921 | 1 | 12.1 | 12.1 | S355J2H |
| D1–06 | 1013 | SHS120x120x5 | 1683 | 1 | 9.7 | 9.7 | S355J2H |
| D1–06 | 1014 | SHS120x120x5 | 1724 | 1 | 9.9 | 9.9 | S355J2H |
| D1–06 | 1015 | SHS120x80x4 | 1494 | 1 | 7.4 | 7.4 | S355J2H |
| D1–06 | 1016 | SHS120x80x4 | 1421 | 1 | 10.6 | 10.6 | S355J2H |
| D1–06 | 1017 | SHS120x80x4 | 1573 | 1 | 9.3 | 9.3 | S355J2H |
| D1–06 | 1018 | SHS120x80x4 | 1158 | 1 | 6.8 | 6.8 | S355J2H |
| D1–06 | 1019 | SHS120x80x4 | 1338 | 1 | 9.8 | 9.8 | S355J2H |
| D1–06 | 1020 | SHS120x80x4 | 906 | 1 | 5.3 | 5.3 | S355J2H |
| D1–06 | 1021 | SHS120x80x4 | 1291 | 1 | 8.2 | 8.2 | S355J2H |
| D1–06 | 1022 | SHS120x80x4 | 723 | 1 | 4.2 | 4.2 | S355J2H |
| D1–06 | 1023 | SHS120x80x4 | 1191 | 1 | 7.4 | 7.4 | S355J2H |
| D1–06 | 1024 | SHS120x80x4 | 991 | 1 | 6.1 | 6.1 | S355J2H |
| D1–06 | 1025 | SHS120x80x4 | 842 | 1 | 5.4 | 5.4 | S355J2H |
| D1–06 | 1026 | SHS120x80x4 | 1068 | 1 | 6.6 | 6.6 | S355J2H |
| D1–06 | 1027 | SHS120x80x4 | 813 | 1 | 8.3 | 8.3 | S355J2H |
| D1–06 | 1028 | SHS120x80x4 | 1093 | 1 | 6.7 | 6.7 | S355J2H |
| D1–06 | 1029 | SHS120x80x4 | 1021 | 1 | 11.2 | 11.2 | S355J2H |
| D1–06 | 1030 | SHS120x80x4 | 1743 | 1 | 11.9 | 11.9 | S355J2H |
| D1–06 | 1031 | SHS120x80x4 | 1245 | 1 | 10.7 | 10.7 | S355J2H |
| D1–06 | 1032 | SHS120x80x4 | 1631 | 1 | 13.9 | 13.9 | S355J2H |
| D1–06 | 1033 | SHS180x180x10 | 1904 | 1 | 98.7 | 98.7 | S355J2H |
| D1–06 | 1034 | SHS180x180x10 | 1901 | 1 | 85.4 | 85.4 | S355J2H |
| D1–06 | 1035 | BL-100x80 | 170 | 2 | 0.7 | 1.4 | S355J2G2 |
| D1–06 | 1036 | SHS120x80x4 | 1431 | 1 | 9.5 | 9.5 | S355J2H |
| D1–06 | 1037 | SHS180x180x10 | 9032 | 1 | 466.7 | 466.7 | S355J2H |
| D1–06 | 1038 | SHS400x200x16 | 1909 | 1 | 153.8 | 153.8 | S355J2H |
| D1–06 | 1039 | SHS400x200x16 | 8814 | 1 | 981.6 | 981.6 | S355J2H |
| D1–06 | 2000 | BL-15x796 | 1200 | 2 | 4.4 | 8.8 | S355J2G2 |
| D1–06 | 2001 | BL-15x260 | 250 | 2 | 0.8 | 1.6 | S355J2G2 |
| D1–06 | 2002 | BL-15x85 | 200 | 2 | 0.2 | 0.4 | S355J2G2 |
| D1–06 | 2011 | BL-10x85 | 120 | 4 | 0.1 | 0.4 | S355J2G2 |
| D1–06 | 2012 | BL-10x248 | 300 | 4 | 0.6 | 2.4 | S355J2G2 |
| D1–06 | 2013 | BL-10x120 | 200 | 2 | 0.6 | 1.2 | S355J2G2 |
| D1–06 | 2015 | BL-10x120 | 180 | 2 | 0.5 | 1.0 | S355J2G2 |
| D1–06 | 2018 | BL-10x44 | 180 | 2 | 0.2 | 0.4 | S355J2G2 |
| D1–06 | 2021 | BL-20x198 | 283 | 4 | 2.2 | 24.8 | S355J2G2 |
| D1–06 | 1001 | SHS100x100x4 | 185 | 1 | 2.0 | 2 | S355J2H |
| D1–06 | 2018 | BL-10x152 | 204 | 2 | 2.4 | 2.4 | S355J2G2 |
| D1–06 | 2021 | BL-10x24 | 80 | 2 | 0.3 | 0.3 | S355J2G2 |
| D1–06 | 2041 | BL-10x85 | 120 | 6 | 0.7 | 5.4 | S355J2G2 |
| D1–06 | 2581 | BL-10x108 | 173 | 6 | 0.9 | 5.4 | S355J2G2 |
| D1–06 | 2641 | BL-20x99 | 170 | 1 | 2.1 | 2.1 | S355J2G2 |
| D1–06 | 1010 | SHS80x180x10 | 1503 | 1 | 181.8 | 181.8 | S355J2H |
| D1–06 | 2641 | BL-20x99 | 170 | 1 | 2.1 | 2.1 | S355J2G2 |
| D1–06 | 2642 | BL-20x99 | 414 | 1 | 7.9 | 7.9 | S355J2G2 |
| D1–06 | 2642 | BL-10x160 | 160 | 14 | 0.6 | 21.8 | S355J2G2 |
| D1–06 | 2643 | BL-20x99 | 170 | 1 | 1.7 | 1.7 | S355J2G2 |
| D1–06 | 1361 | SHS200x120x8 | 990 | 1 | 14.2 | 14.2 | S355J2H |
| D1–06 | 2011 | BL-10x120 | 1720 | 2 | 10.7 | 21.4 | S355J2G2 |
| D1–06 | 2032 | BL-24x107 | 152 | 1 | 0.4 | 0.4 | S355J2G2 |
| D1–06 | 3002 | M27/115 8.8 2p+n DIN7990 | – | 15 | – | 0 | – |
| D1–06 | 3000 | M12/45 8.8 2p+n DIN7990 | – | 4 | – | 0 | – |
| D1–06 | 3001 | M16/45 8.8 2p+n DIN7990 | – | 4 | – | 0 | – |
| D1–06 | 1038 | SHS80x180x10 | 8850 | 1 | 434.6 | 434.6 | S355J2H |
| D1–06 | 2642 | BL-20x99 | 161 | 1 | 1.9 | 1.9 | S355J2G2 |
| D1–06 | 2641 | BL-20x99 | 170 | 1 | 2.1 | 2.1 | S355J2G2 |
| D1–06 | 2055 | BL-10x95 | 140 | 2 | 1.0 | 2 | S355J2G2 |

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B (jeśli nie podano inaczej).
4. Połączenia spawane na długości przyległej:
   – spoiny czołowe wykonać na pełny przetop,
   – spoiny czołowe wykonać na pełny przetop,
   – spoiny pachwinowe wykonać jako 0,7t, obustronne jako 0.5t
   – blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN-EN 1090-2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączone wg wykazu.
7. Spawać drutem proszkowym (SF–1A/ SM–1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

Zmiany rewizji:
-

ROSA BUD
ROSA-BUD S.A.
26-600 RADOM, ul. Struma 6/2
tel./f. +48 (48) 378 27 70, tel./f. +48 (48) 384 63 00
www.rosabud.pl email: rosabud@rosabud.pl

WOJCIECH GERIAK
STUDIO ARCHITEKTONICZNE
26-600 RADOM, ul. Struma 6/2, www.wgeriak.pl
tel. +48 (48) 384 63 00, ul. Chrobrego 13
26-600 RADOM, ul. Chrobrego 13
STUDIO ARCHITEKTONICZNE e-mail: wgeriak@wgeriak.pl fax (048) 384 63 74

PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

| | Imię i Nazwisko | Nr uprawnień | Podpis |
|---|---|---|---|
| projektant: | mgr inż. Łukasz Dłucik | SLK/4903/POOK/13 | |
| sprawdził: | mgr inż. Joanna Waniurska | – | |

Nazwa rysunku: ELEMENT D1–06

Numer rysunku: B50–WK–01–06

Skala: 1:25

Format: 1350x594

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga.

Data: 21.12.2017

Rev: REV–A